

K-FLEX® ADHESIVE

K-FLEX®
K 414 & K 420
 Reaction to fire:
Class 0 BS476



K-FLEX® K 414, K 420 and K 425 glues have been specifically designed for use with K-FLEX® elastomeric foam insulation material. The securely bonded surfaces and joints are resistant to ageing and atmospheric agents, and preserve the technical characteristics of the insulating material.

K 414 ADHESIVE in tins of: 0.5 - 0,8 - 2.6 litres

K 420 ADHESIVE in tins of: 0.25 - 1 - 2.6 litres

K 425 ADHESIVE in tins of: 0.85 litre (complete with glue activator)

ESTIMATED CONSUMPTION OF ADHESIVE

| | 1-sided application ▼ (m ²) ▼ | 2-sided application ▼ (m ²) ▼ |
|------------------------------------|--|--|
| Coverage from one can - 0.25 liter | 1,7 | 0,85 |
| Coverage from one can - 0.5 liter | 3,4 | 1,7 |
| Coverage from one can - 0.8 liter | 5,44 | 2,72 |
| Coverage from one can - 2.6 liter | 17,68 | 8,84 |
| Coverage from 1 liter | 7 | 3,5 |

This is for bonding pipe insulation sections (circumferencial bonding is not included - only longitudinal).
 For circumferencial bonding, reduce this amount by approximatley 10%.

| Insulation thickness ▼ (mm) ▼ | Length of pipe insulation that can be glued with 1 liter of adhesive (Applying to 2 edges of the tube) ▼ Linear Metre (lm) ▼ |
|----------------------------------|--|
| 6 | 567 |
| 9 | 378 |
| 13 | 262 |
| 19 | 179 |
| 25 | 136 |
| 32 | 106 |
| 40 | 85 |
| 50 | 68 |

K-FLEX® does not accept responsibility for variation of values to those indicated.

K-FLEX® ACCESSORIES ► ADHESIVE

GLUE K 414

| ▼ L/Can ▼ | ▼ Quantity/Ct. ▼ | ▼ Code ▼ | Price €/Item ▼ |
|-----------|------------------|-------------|-------------------|
| 0,5 | 20 cans | 850CL020002 | 17,25 |
| 0,8 | 20 cans | 850CL020003 | 25,15 |
| 2,6 | 6 cans | 850CL020004 | 74,63 |

GLUE K 420

| ▼ L/Can ▼ | ▼ Quantity/Ct. ▼ | ▼ Code ▼ | Price €/Item ▼ |
|--------------|------------------|---------------|-------------------|
| 0,26 + brush | 24 cans | 850CL020039 | 25,59 |
| 1 | 20 cans | 850CLK4201000 | 39,71 |
| 2,6 | 6 cans | 850CL020038 | 70,80 |

GLUE K 400 SEALANT - LOW VOC CONTENT

| ▼ L/Can ▼ | ▼ Quantity/Ct. ▼ | ▼ Code ▼ | Price €/Item ▼ |
|-----------|------------------|---------------|-------------------|
| 1 | 20 cans | 850CLK4001000 | 37,51 |

BICOMPONENT GLUE K 425*

| ▼ L/Can ▼ | ▼ Quantity/Ct. ▼ | ▼ Code ▼ | Price €/Item ▼ |
|-----------|------------------|-------------|-------------------|
| 0,85 | 20 cans | 850CL020054 | 59,12 |

*Price including activator glue